

CLAIMS

What is claimed is:

1. A method of manufacturing a capacitor of a semiconductor device, the

5 method comprising:

forming a first electrode on a semiconductor substrate;

depositing a first dielectric layer on the first electrode;

curing the first dielectric layer in an atmosphere containing oxygen;

depositing a second dielectric layer on the cured first dielectric layer using only a

10 source gas without a reactant gas; and

forming a second electrode on the second dielectric layer without curing the
second dielectric layer.

2. The method as claimed in claim 1, wherein the first dielectric layer is

15 deposited using only a source gas without a reactant gas.

3. The method as claimed in claim 1, wherein the first dielectric layer and the
second dielectric layer are deposited using chemical vapor deposition.

20 4. The method as claimed in claim 1, wherein the first dielectric layer and the
second dielectric layer are deposited using atomic layer deposition.

5. The method as claimed in claim 1, wherein the source gas includes
oxygen atoms.

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6. The method as claimed in claim 1, wherein the first dielectric layer and the
second dielectric layer are deposited at a temperature of 100 to 600 °C.

30 7. The method as claimed in claim 1, wherein the first dielectric layer is
deposited to a thickness of 5 to 200 Å, and the second dielectric layer is deposited to a
thickness of 5 to 3000 Å.

8. The method as claimed in claim 1, wherein the source gas is one of Ta(OC₂H₅)₅, tetra ethoxide tantalum-dimethyl amine ethoxide, Ta(OsBu)₅, Ta(OC₂H₅)₄(acacC₂H₅), TaCl₂(OC₂H₅)₂C₅H₇O₂, and Ta(OCH₃)₅.

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9. The method as claimed in claim 1, wherein the first dielectric layer is formed of Ta₂O₅ using chemical vapor deposition.

10. The method as claimed in claim 1, wherein the second dielectric layer is formed of Ta₂O₅ using chemical vapor deposition.

11. The method as claimed in claim 1, wherein steps from depositing the first dielectric layer to depositing the second dielectric layer are performed in-situ in a single apparatus for forming dielectric layers.

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12. The method as claimed in claim 1, wherein the atmosphere containing oxygen is an oxidative atmosphere containing O₂ or O₃.

20. The method as claimed in claim 1, wherein the atmosphere containing oxygen is electron cyclotron resonance or an RF plasma of one of O₂ and N₂O.

14. The method as claimed in claim 1, wherein the first electrode and the second electrode are formed of one of TiN, TaN, W, WN, Al, Cu, Ru, RuO₂, Pt, Ir, IrO₂, a doped polysilicon, and a combination thereof.

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15. The method as claimed in claim 1, wherein the first dielectric layer and the second dielectric layer are formed of one of Ta₂O₅, HfO₂, ZrO₂, Al₂O₃, TiO₂, and a combination thereof.

30. 16. A method of manufacturing a capacitor of a semiconductor device, the method comprising:

forming a first electrode on a semiconductor substrate;
depositing a first Ta₂O₅ layer on the first electrode;
curing the first Ta₂O₅ layer in an O₃ atmosphere;
depositing a second Ta₂O₅ layer on the cured first Ta₂O₅ layer using only
5 Ta(OC₂H₅)₅ without a reactant gas; and
forming a second electrode on the second Ta₂O₅ layer without curing the second
Ta₂O₅ layer.

10 17. The method as claimed in claim 16, wherein the first Ta₂O₅ layer is
deposited using only Ta(OC₂H₅)₅ without a reactant gas.

15 18. The method as claimed in claim 16, wherein the first Ta₂O₅ layer and the
second Ta₂O₅ layer are deposited using chemical vapor deposition.

19. An apparatus for forming a dielectric layer comprising:
a loadlock chamber including a cassette for receiving a plurality of semiconductor
substrates;
a transfer chamber including a robot arm connected to the loadlock chamber for
loading and unloading a semiconductor substrate to and from the loadlock chamber;
20 a first deposition chamber connected to the transfer chamber for depositing a first
dielectric layer on the substrate;
a curing chamber connected to the first deposition chamber; and
a second deposition chamber connected to the transfer chamber for depositing a
second dielectric layer on the substrate,
25 wherein a first dielectric layer deposited in the first deposition chamber is cured in
the curing chamber and then a second dielectric layer is deposited in the second
deposition chamber.

20. The apparatus as claimed in claim 19, wherein dielectric layers are
30 deposited using only a source gas without a reactant gas in the first deposition chamber
and the second deposition chamber.